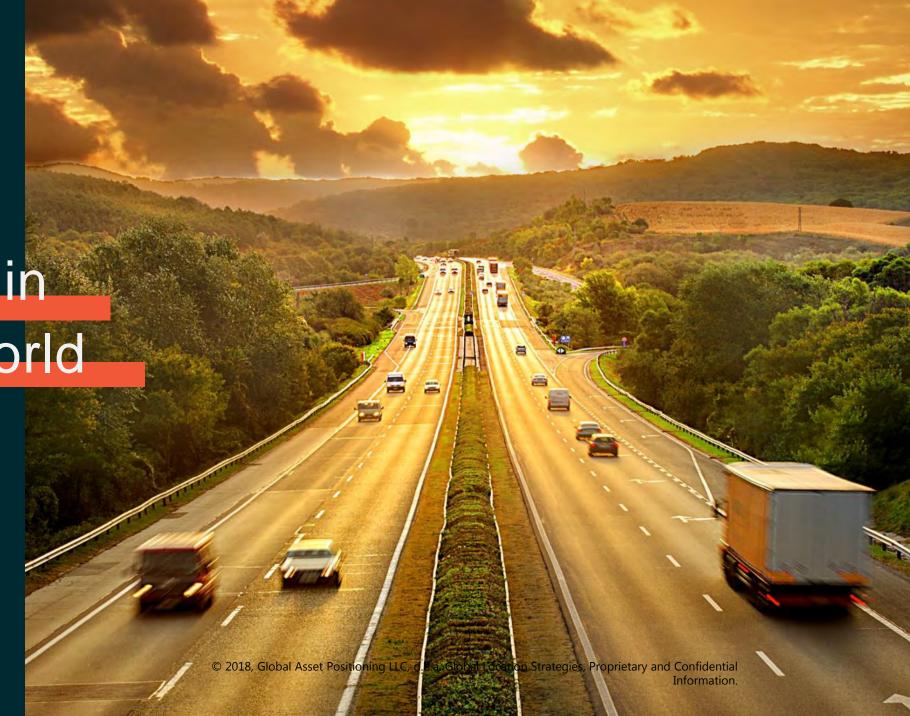
Recruiting in Today's World

Economic Development Association of Alabama Winter Conference

January 28, 2018





GLS Turnkey Services

2 0 1 2 SINCE

Billion

6200

Site Selection



jobs

Site Due Diligence



Incentive Negotiations



Incentive Admin & Compliance



Economic Development



GLS CORE COMPETENCIES









automotive

aerospace

rubber

metals







life sciences

plastic

food & beverage

RECENT CLIENTS GLS HAS SERVED













RECENT ANNOUNCEMENTS

Project King's Hay Van Hool Location: Morristown, TN Investment: \$47 MM Jobs: 600

Project O'Leary Fulcrum Bio-Energy Location: Gary, IN Investment: \$600 MM Jobs: 163

Year 2018 Marked by High activity and continued states











850 Data Points

- **Investment & Recurring Costs**
- **Site / Building Characteristics**
- **Utilities and Transportation**
- **Environmental**
- **Labor Climate**
- **Business Climate**
- Risks to Cost, Schedule &

Flexibility

PHASE I

Project Alignment



PHASE II

Site Identification



PHASE III

Detailed Site **Evaluation**



PHASE IV

Due Diligence & Negotiations



Site Elimination

Fatal Flaw Analysis



Prelim Financial

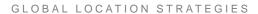


Risk Model

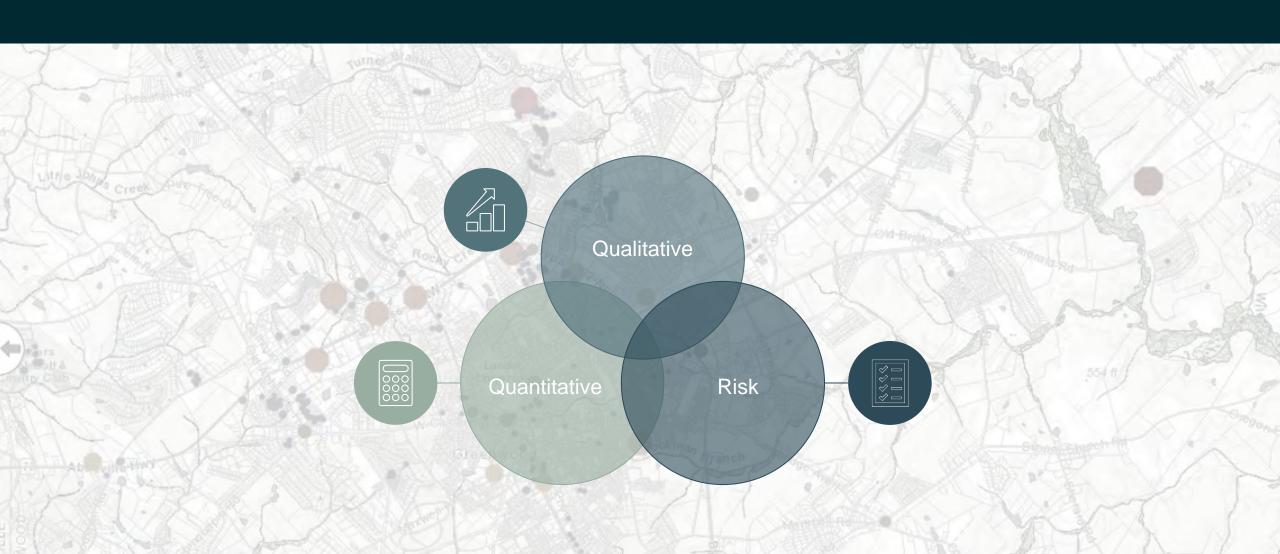
Due Diligence Checklist





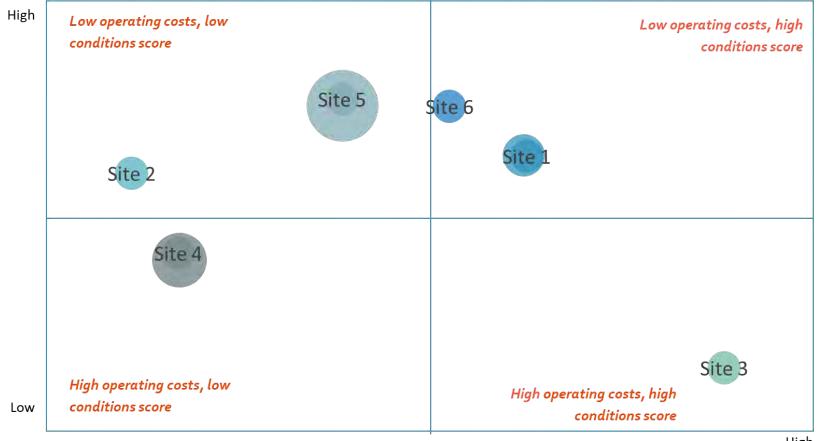


Methodology HOW LOCATION DECISIONS



Methodology

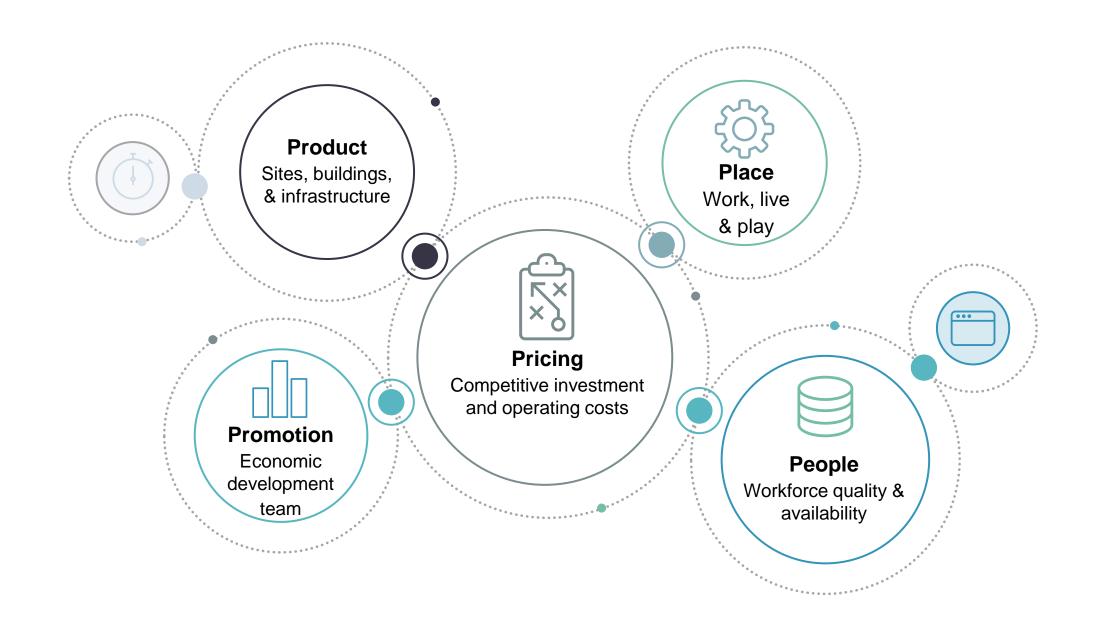
Qualitative Scoring vs 10 Year Average Annual Operating Costs



High



"How much longer do we have to wait until a customer finds us, walks into this meeting room, and places a big order?"



Keys to recruiting in the new millennia

COMMITMENT,

INGENUITY,

TEAMWORK, AND A

DOSE OF LUCK.



COMPETE ON COSTS

Know where you stand and for which projects you can compete.

02

READY YOUR WORKFORCE

Train, recruit, and grow talent.

03

BUILD YOUR INVENTORY

Shovel ready sites and quality existing buildings are necessary to compete.

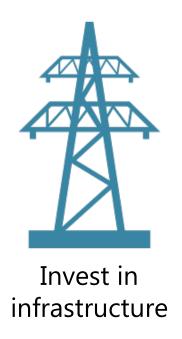


ALIGN YOUR TEAM

Economic development is a team sport.

1. Compete on Costs

How do you reduce cost for an investor?



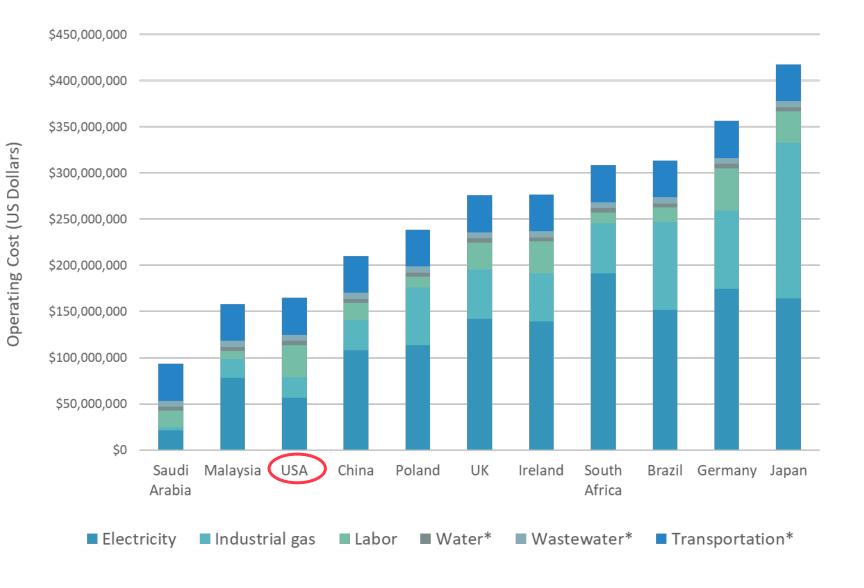


Play to your strengths



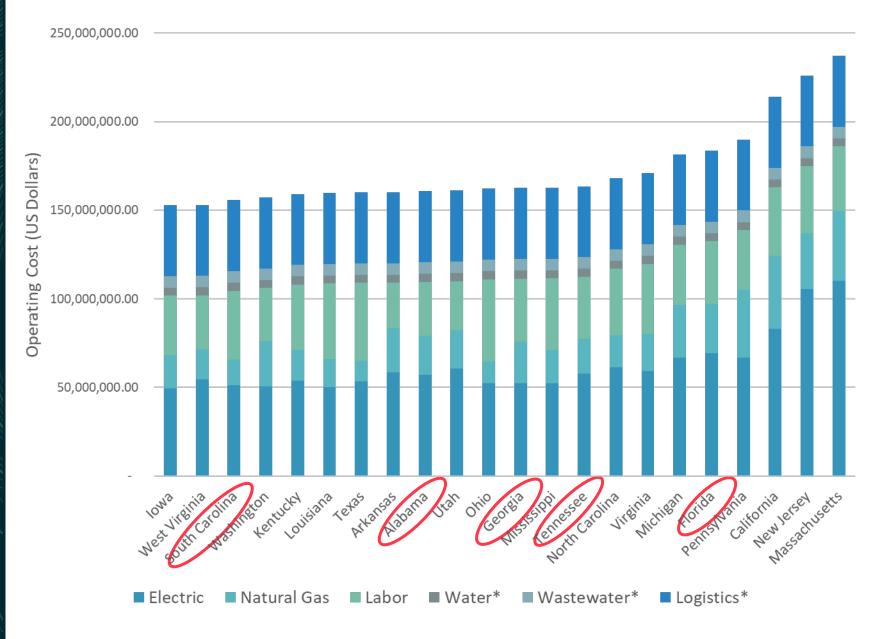
Aggressive and targeted incentives

Location Dependent Operating Costs



*Plug numbers based on average costs Source: GLS, fDi Benchmarking

Location Dependent Operating Costs



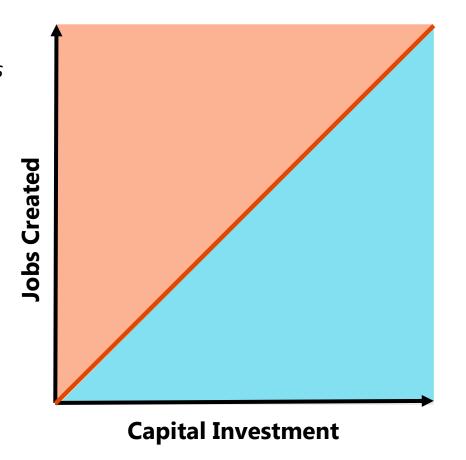
*Plug numbers based on average costs Source: US EIA. GLS < \$1 million invested per job created

= Labor Intensive

Ex.: \$100 million invested for 200 jobs

Typical drivers:

- Labor costs
- Speed to market



Projects anywhere on the spectrum can be driven by logistics costs/timing and labor quality and availability.

> \$1 million invested per job created = Capital Intensive

Ex.: \$300 million invested for 75 jobs

Typical drivers:

- Energy Costs
- Infrastructure
- Permitting

Labor Intensive Case Study: Project King's Hay



Investment: \$47 million

Jobs created: 600

Search region: NC, TN, SC, GA, AL

Chosen location: Morristown, TN

Decision drivers: Availability of workforce

(welders, painters)

Large, easy to develop site

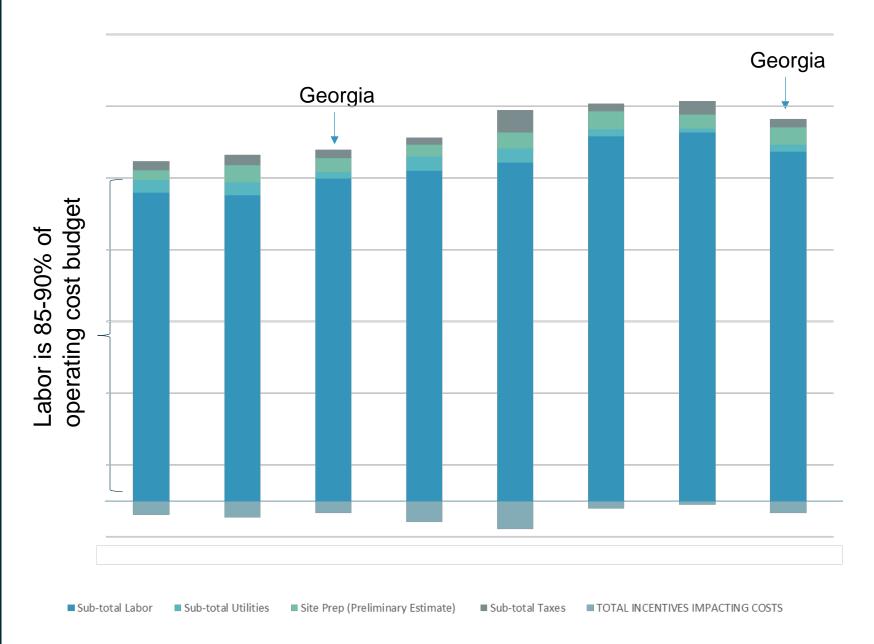
(500K sq. ft.)

Competitive labor costs

Technical training resources

Relationship

Location Dependent Costs: Labor Intensive **Project**





Labor and Capital Intensive Case Study: Project Bengal

Investment: \$400 million

Jobs created: 200

Production: 36 MM TPA Tissue and Towel

Search region: OK, TX, GA, AL, MS, SC, TN

Chosen location: Macon, GA

Decision drivers: "Holy Grail" Site and Infrastructure

Logistics cost sweet spot

Energy costs

Availability and quality of workforce

Future plans: Additional TAD machines possible

(1 or 2 more)

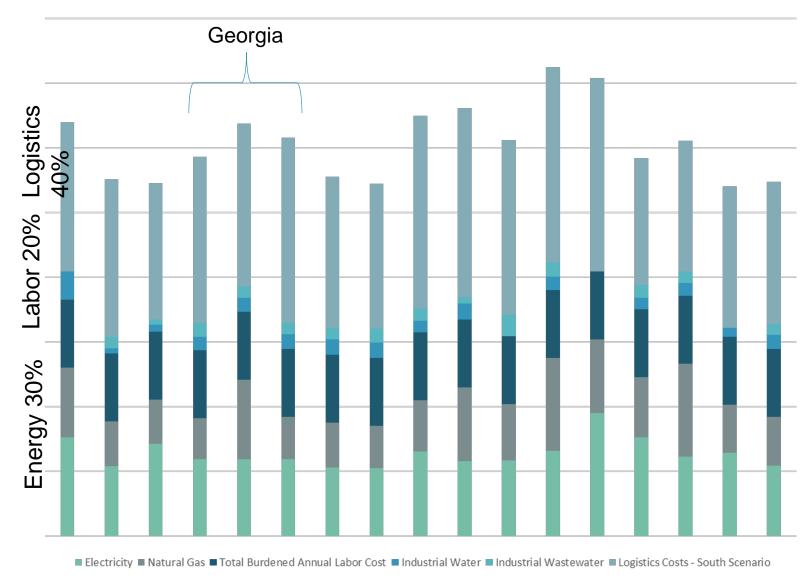


Site Selector's Holy Grail

- Minimum 200 developable acres
- Good access to highways
- 75 MW electricity
- 300 mcf per hour of 40 lb. pressure gas
- 5 MGD raw water
- 2.5 MGD wastewater capacity or NPDES capable
- Air quality attainment
- Close proximity to intermodal operation
- Rail served
- Minimum workforce of 100,000 within 45 min drive time
- Team that can make it happen
- Competitive pricing

Location Dependent Costs: Labor and Capital Intensive **Project**

Total Annual Operating Costs - South Scenario





Case Study: Project Stockholm

Investment: \$265 million

Jobs created: 105 jobs

Process: Refining of >200K TPY ore

Search region: Asia, US Gulf & Atlantic Coast

Chosen location: Project on hold

Decision drivers:

Future plans:

Proximity to markets

Energy costs

Availability and quality of

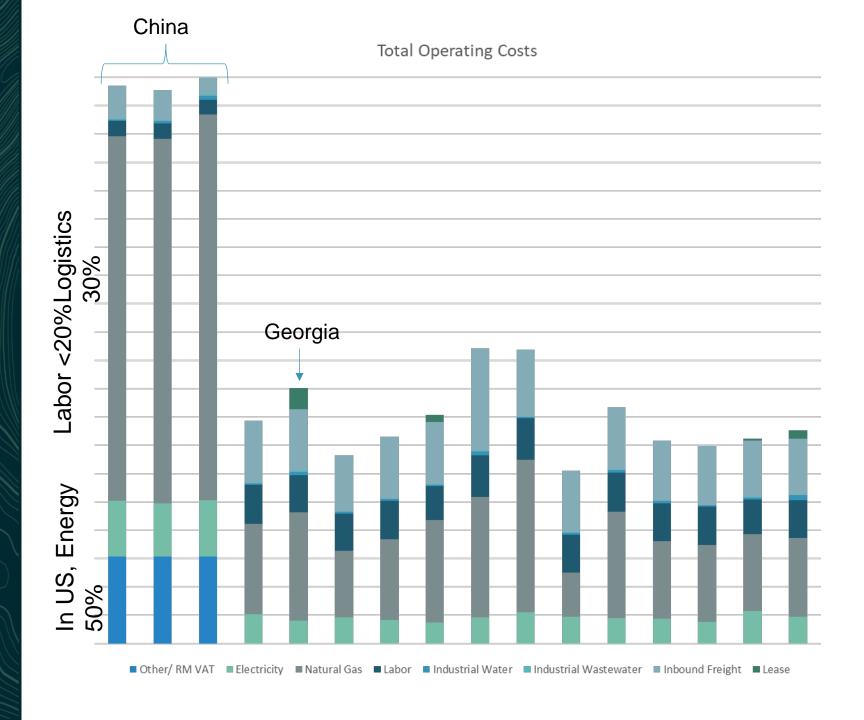
workforce

Additional TAD machines

possible (1 or 2 more)

GLOBAL LOCATION STRATEGIES

Location Dependent Costs: Capital Intensive **Project**



2. Ready your Workforce

How do you tip the workforce scale?

Aging Population
Brain Drain
Outbound Commuters
Outdated Skills
Drug Epidemic



Grow Population
Retain Youth
Inbound Commuters
Retraining Workers
Labor Force Participation

What's Your Talent Attraction Strategy?

Harmony, Minnesota Nice Place to Visit, Even Better Place to Live





WELCOME HOME TO JOPLIN





You're looking for something new. We're looking for great people to join the Tulsa community.

WE'VE GOT A LOT TO SHARE:



\$10,000 Cash



Free Desk Space



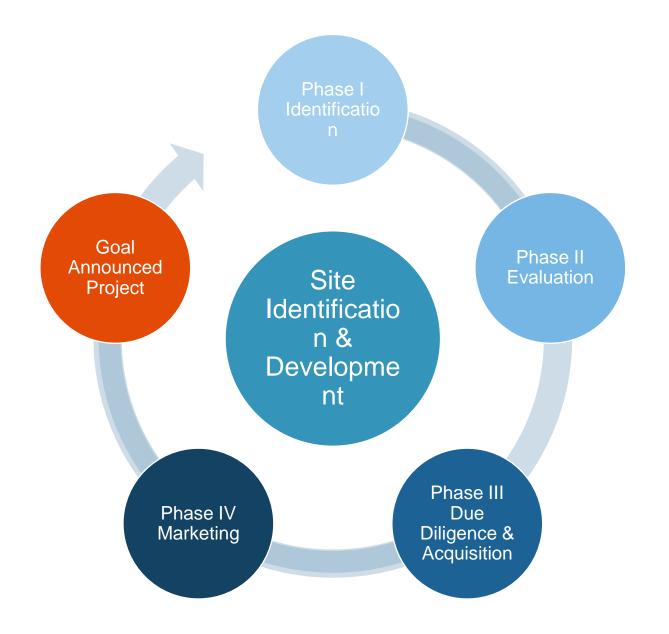
Low Cost of Living



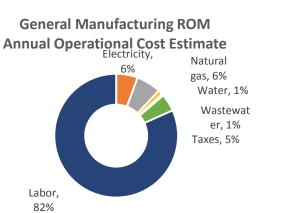
Welcoming Community

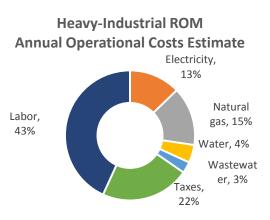
3. Build Your Inventory



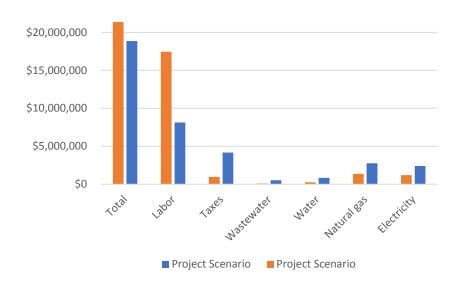


Site Identification & Evaluation oft Corporation © 2018 DigitalGlobe ©CNES (20



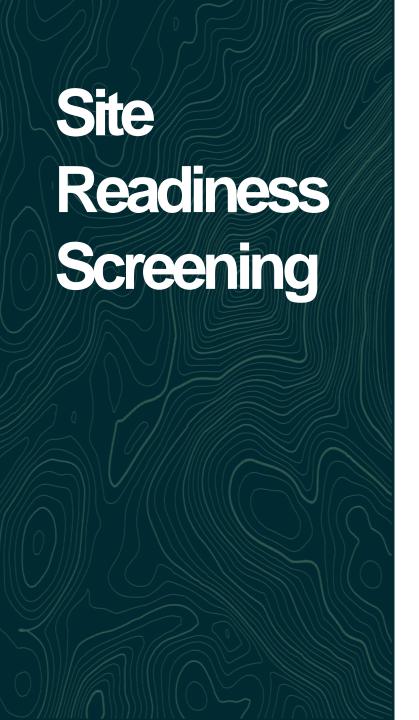


ROM Annual Operational Cost Estimates



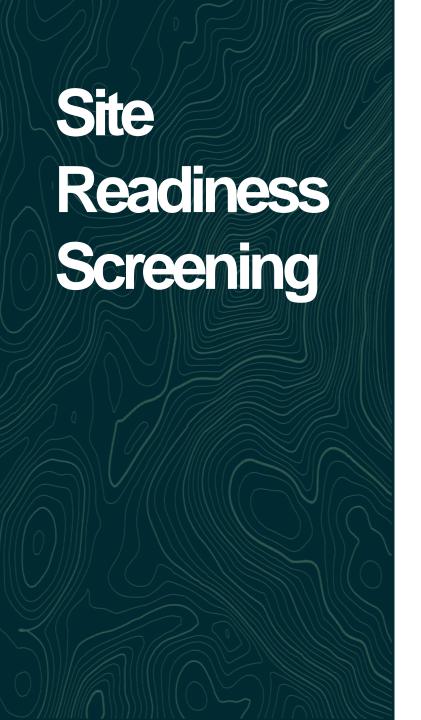
From Acquired Property to **Desired Site:** Risk Minimization

- Control the site
- Due diligence studies
 - Environmental Phase I
 - Geotechnical
 - Archeological
 - Wetlands Delineation
- Know the location, capacities, and upgrade costs to all utilities
 - Electricity
 - Natural gas
 - Water (potable, raw, effluent)
 - Wastewater (municipal, direct discharge)
 - Telecommunications
 - Rail
 - River
- Develop conceptual plans



- Meets the minimum requirements for business investment
- Marginal or needs additional due diligence
- Does not meet the minimum requirements for business investment





- Meets the minimum requirements for business investment
- Marginal or needs additional due diligence
- Does not meet the minimum requirements for business investment



Dual Access Points

The site has two possible access points: Hwy 143 along northern boundary or County Rd 141 along eastern boundary

I-75 and I-10

I-75: borders site, on-ramp is <1 mi

> I-10: 25 miles/ 20 min

US 41: 1 mile (2-lane and 4-lane)

Major Hub & Municipal

Jacksonville International: 110 miles/ 90 minutes

Valdosta Regional: 20 miles/ 20 minutes

Class I Rail & Ports

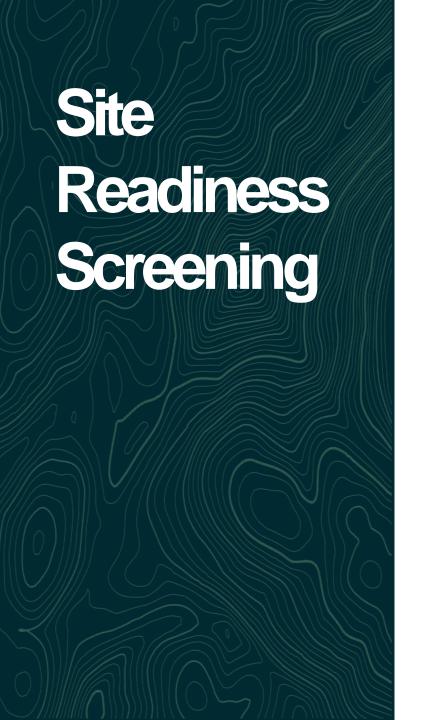
Rail is across Hwy 41 and County Rd 141 and would require additional due diligence.

The Jacksonville
Port is 115 miles
from the site

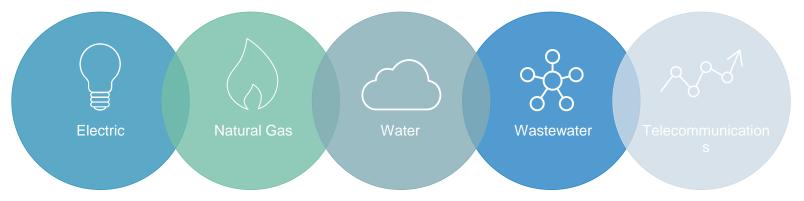
Small Workforce

Within a 45 min commute, the labor force is 98,927, and labor participation is low.

Labor force participation rate: 45 min – 55% Florida – 58.7% U.S. – 63.3%



- Meets the minimum requirements for business investment
- Marginal or needs additional due diligence
- Does not meet the minimum requirements for business investment



Duke Energy

Distribution: 13 kV along northern boundary

Transmission: 69 kV 2.1 miles northeast

Substation: 2.1 miles from site

Capacity: 2 MW Expansion to 10 MW possible

Southern Natural Gas

10" gas transmission line is 6.4 miles from the site

Town of Jennings

Potable Water: 8" line along Hwy 143. 100,000 GPD excess capacity.

Graywater: 10" line on Hwy 143, 35,000 GPD excess capacity.

Town of Jennings

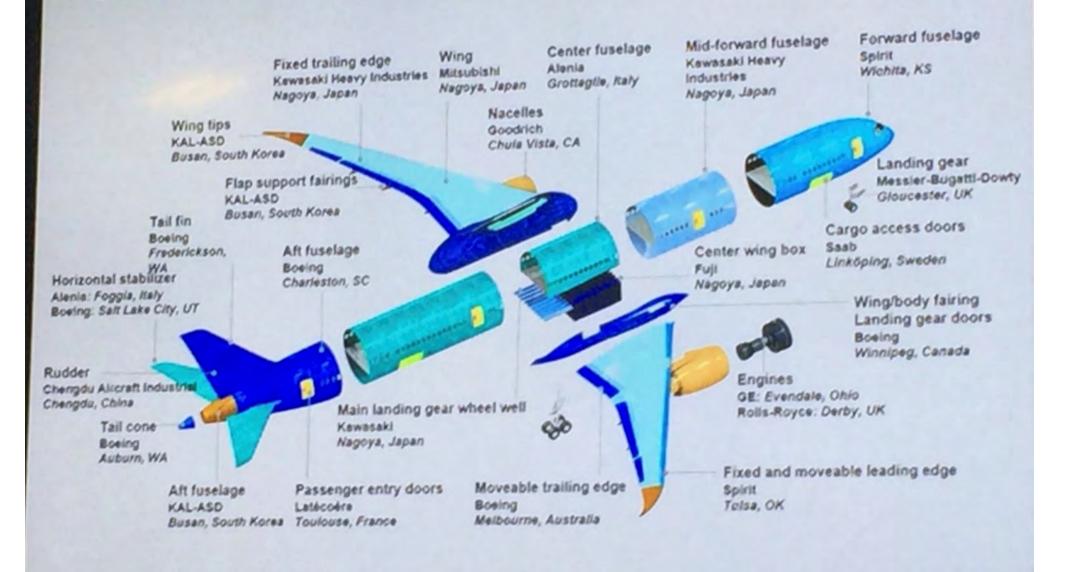
Municipal Wastewater: 10" line along Hwy 143. 40,000 GPD excess capacity.

Direct Discharge: Unavailable

Windstream

Fiber optic was indicated to be nearby but distance is unknown. Further investigation is recommended.

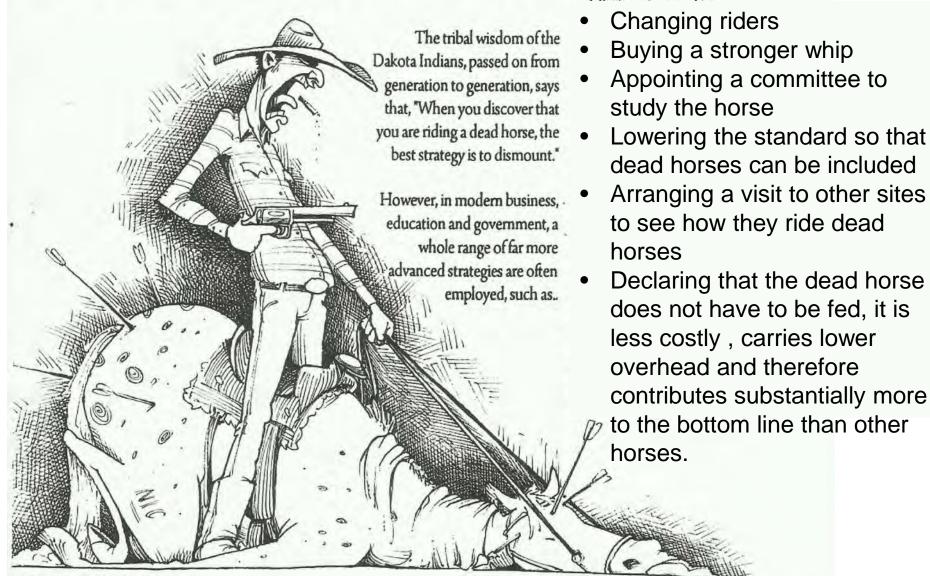
Global Partners Bring the Dream to Life





	Logistics/ Distribution	Food & Beverage	Timber Processing	General Manufacturing
Minimum Site Requirements	0	0	0	0
Utility Infrastructure			0	
Utility Capacity				
Logistics			0	
Workforce				
Community				
Cumulative	Well Suited	Not Well Suited	Marginal	Marginal

THE DEAD HORSE THEORY



To view video, follow link on webpage.

4. Align Your Team



What's the definition of success?



- How do you get there?
- How do you measure it?
- How do you know once it's achieved?

